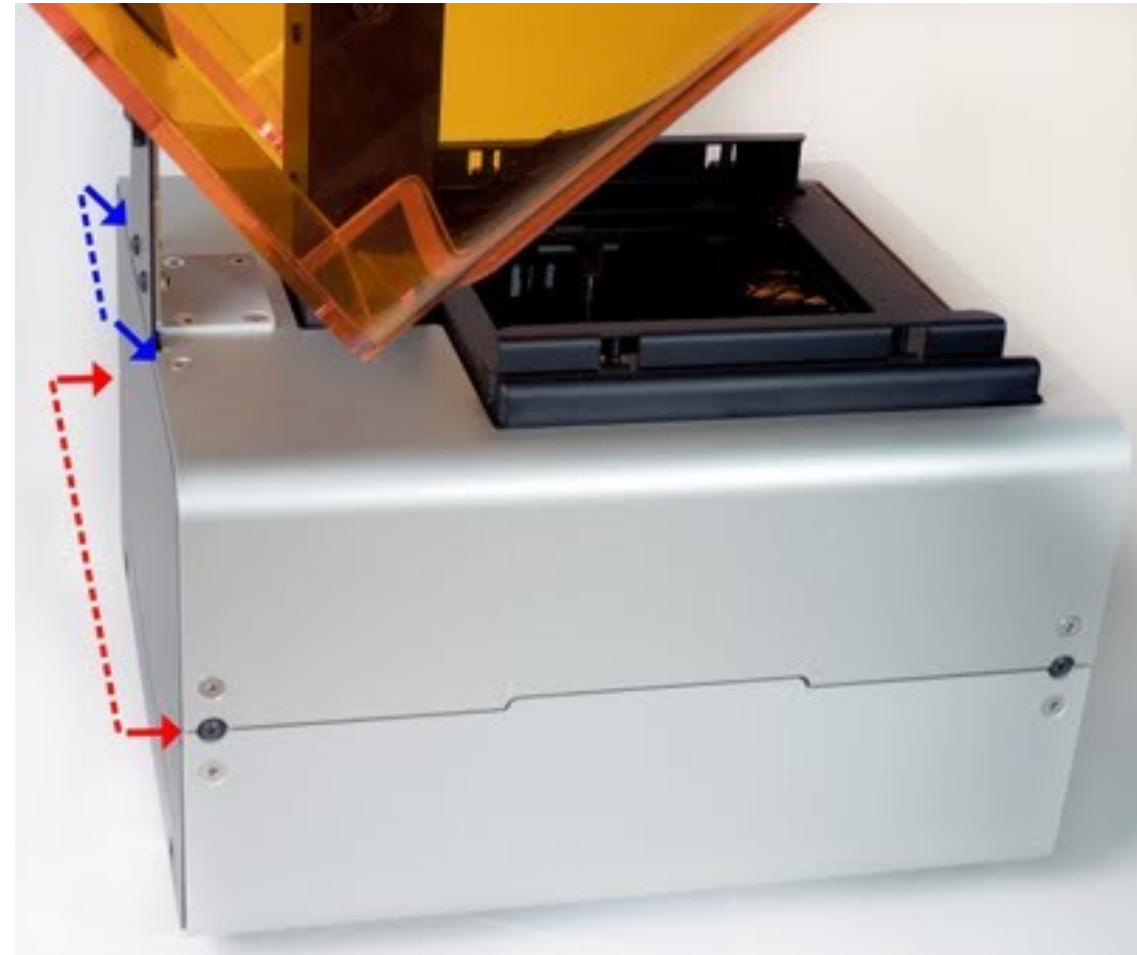


Required Tools for laser re-mounting

- Replacement laser module
- 2.5mm hex wrench

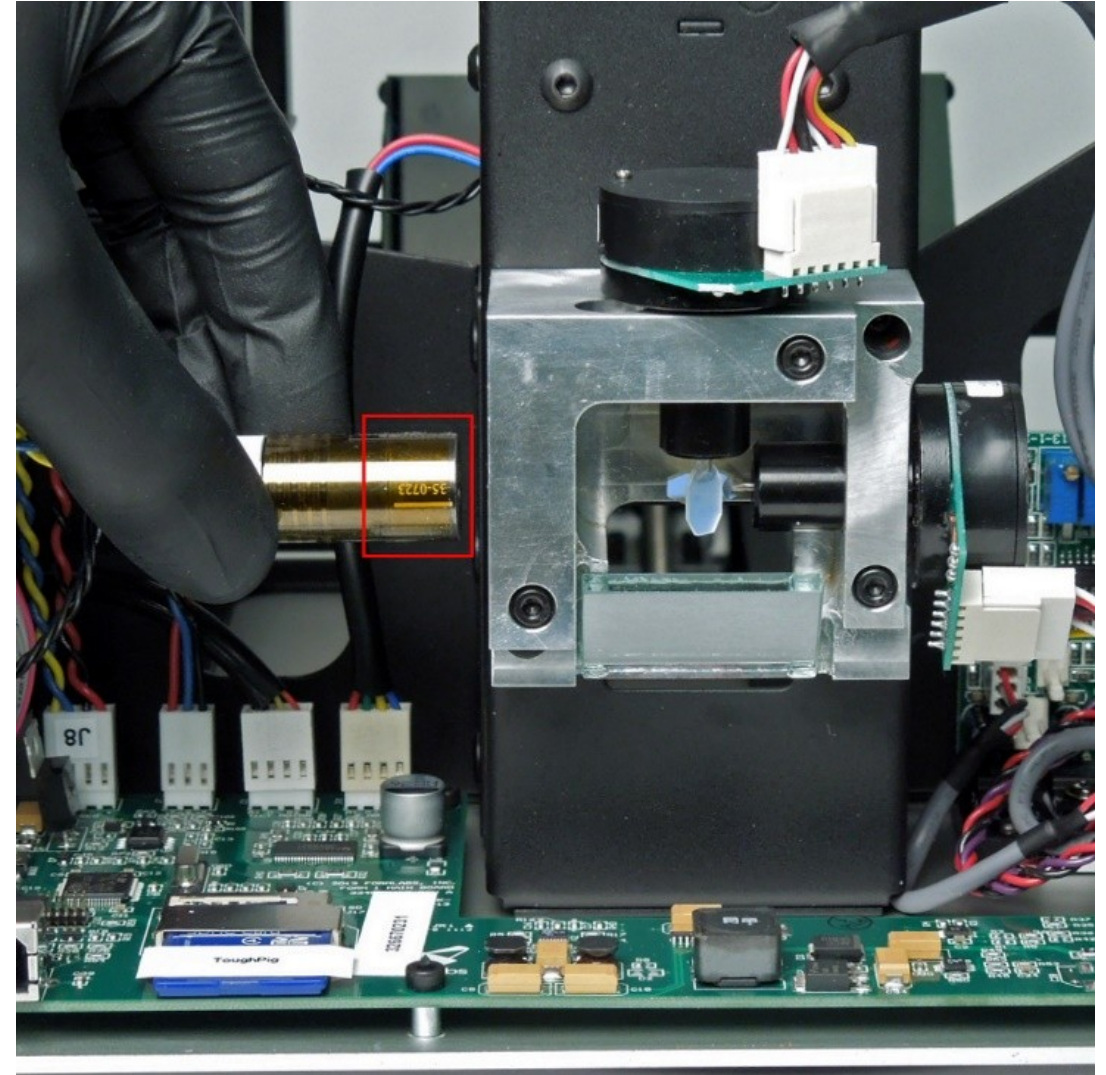
Step 1 – Remove back panel

1. Remove two black button-head screws, one on each side of the printer, as noted by the blue arrows in the image.
2. Remove two silver countersunk screws, one on each side of the cover hinge mount, as noted by the red arrows in the image. Lift the cover slightly to gain access to these screws.



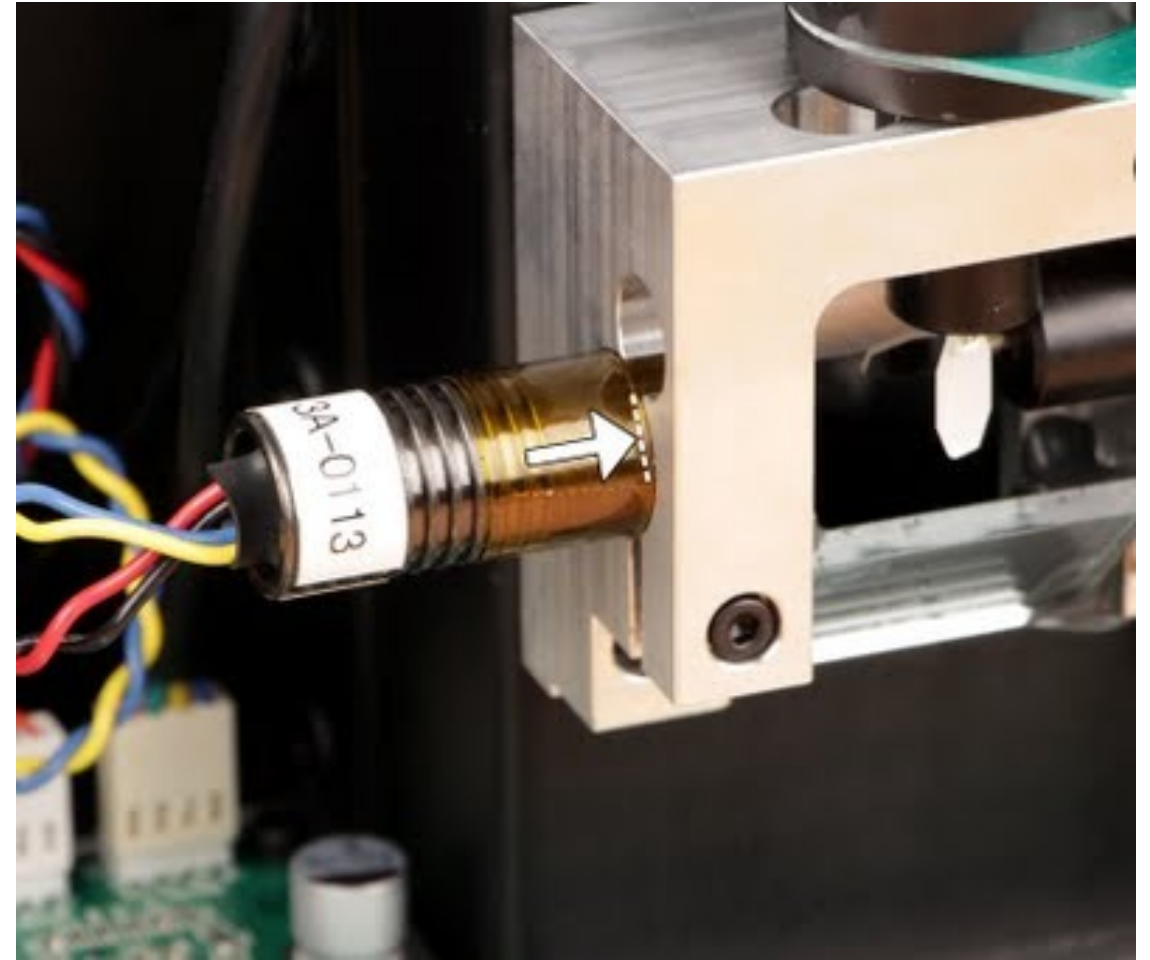
Step 2 – Remount laser to printer

1. Align the new module with the galvo block so that the yellow line is horizontal and is toward the back of the machine, as shown.



Step 2 – Remount laser to printer (cont.)

1. Insert the laser module so that the seam of the laser module sits just outside the aluminum block as shown. The light-emitting end module will be recessed when mounted.
2. Using the 2.5mm hex, tighten the mounting screw until snug.



Step 3 – Test

- Follow quick-start guide to try a test; does the laser turn on?